



CONTOURED INTERNAL STUB CRIMP BACKBONE

Background of the Invention

[0001] The present invention is directed to a fiber optic connector for terminating an optical fiber and, more particularly, to a crimpable fiber optic connector for terminating an optical fiber. The connector includes a crimpable portion having a contoured crimp area.

[0002] Typically, fiber optic connectors include a crimpable portion having a straight profile crimp area that produces a constant load under the crimp area, as shown in FIG. 6. However, a straight profile crimp area may have an abrupt discontinuity at the ends of the crimp boundary, where the uncrimped regions meets the crimped region. This discontinuity may create a sharp micro-bend that may increase the stub connector's attenuation.

[0003] It would be desirable to provide a contoured crimp area configured so that when the crimp die force is applied to the crimp area, there will be minimal compression force at the ends of the crimp boundary and maximum compression force near the midpoint of the crimp area.

[0004] It would also be desirable to provide a crimp area having a smooth load transition at the ends of the crimp boundary.

[0005] It would further be desirable to apply a substantially triangular load distribution to the fiber optic cable (field fiber) that reduces fiber micro-bending within the top and bottom inserts in the crimp area during the crimping process, and thus, results in less fiber attenuation.

Summary of the Invention

[0006] The invention includes a fiber optic connector for terminating an optical fiber. In one form, the connector comprises a housing having opposed first and second ends, and the housing receives the optical fiber at its first end. An elongated member is retainable in the housing, and the elongated member includes a crimpable portion. An insert is disposable within the crimpable portion. The crimpable portion of the elongated member is disposed within the housing, and the crimpable portion includes opposed first and second ends and a point between the first and second ends. The crimpable portion is tapered from the point toward one of the first and second ends. Moreover, the crimpable portion may be tapered from the point toward the other of the first and second ends.

[0007] Preferably, the connector includes two inserts disposable within the crimpable portion of the elongated member.

[0008] Preferably, the stub fiber contacts the glass fiber core in the two inserts. Alternatively, the stub fiber may contact the glass fiber core in the ferrule.

[0009] Preferably, the crimpable portion is configured so that when a crimp die force is applied to the crimpable portion, the force is greater at the first and second ends than at the point between the first and second ends.

[0010] The invention also includes a crimpable fiber optic connector for terminating an optical fiber, wherein the connector is crimpable by a crimp



tool having opposed crimp dies thereon. At least one of the crimp dies has opposed first and second ends and a point between the first and second ends. The crimp die is tapered from the point toward one of the first and second ends. Preferably, the other crimp die has opposed first and second ends and a point between the first and second ends. The other crimp die is tapered from the point toward one of the first and second ends.

[0011] The invention also includes a method for assembling a fiber optic connector. Preferably, the crimpable portion of the elongated member and the buffer crimp portion are crimped simultaneously.

[0012] The invention further includes a method for terminating a multiple layered field optical fiber having a glass fiber core with an optical fiber connector.

Brief Description of Figures

[0013] FIG. 1 shows an exploded view of a completely assembled connector in accordance with a preferred embodiment of the invention;

[0014] FIG. 2 shows an exploded view of an assembled inner housing assembly of the connector of FIG. 1;

[0015] FIG. 3 shows a cross-sectional view of the connector of FIG. 1 in a crimping die prior to compression of the die;

[0016] FIG. 4 shows a partial cross-sectional view of the connector of FIG. 1 in a crimping die after compression of the die;

[0024] FIG. 1 shows an exploded view of a completely assembled SC-style fiber optic connector 10. As can be seen therein, in a preferred embodiment, the connector 10 includes an outer housing 20, an inner housing assembly 30, a crimp sleeve 80, and a boot 90. The connector is applied to a fiber optic cable 100, such as the one shown in cross section in FIG. 1. As also seen in FIG. 2, the inner housing assembly 30 includes a plastic inner housing 32 encircling an elongated, metallic, and sectionally tubular backbone 36, a helical spring 46, a cylindrical, polished ceramic ferrule 48, and top 54 and bottom 56 inserts.

[0025] In particular, as probably best seen in exploded FIG. 2, the backbone 36 has the helical spring 46 preferably disposed about a body portion 43 thereof, top and bottom inserts 54 and 56 respectively, are cooperatively inserted through the ferrule holding end 38 of the backbone 36 and into the glass fiber crimp section 42 thereof. The ceramic ferrule 48 is then inserted at least partly into the ferrule holding end 38 where it is maintained by interference fit friction, thereby securing the inserts 54 and 56 within the glass fiber crimp section 42. Alternatively, the ferrule 48 could be held in the ferrule holding end 38 by an adhesive. The assemblage of backbone, inserts, ferrule, and spring is then inserted into the inner housing 32, after which the front portion 68 of a corrugated endcap 66 is inserted into the rear of the inner housing 32 against the bias of the spring 46 until it snaps into place, thereby keeping the backbone 36 pressed as far forward as the projecting ring 40 thereof will permit it to

travel until it comes flush with an interior portion of the inner housing 32. The endcap 66 fits over primarily the body portion 43 of the backbone 36 so that the buffer crimp portion 44 extends through the rear portion 70 of the endcap 66. Although the illustrated embodiment shows the backbone 36 and the component sections thereof being circular/cylindrical, they, and any later-described cooperating structure alternatively could be square/prismatic or otherwise shaped.

[0026] Top insert 54 and bottom insert 56, as seen in perspective in FIG. 2 and in cross-section in FIGS. 3, 4, 8 and 9, include tapered lead-ins 58 at the rear ends thereof to facilitate the field fiber 100 being inserted therebetween from the rear. As shown in FIG. 5, one or both of the inserts include groove portions 60 along the respective engagement surfaces thereof, 62 and 64, to permit the glass fiber 102 to pass therebetween along the longitudinal length of the inserts and to align with the rear entry to the aperture 50 of the ceramic ferrule 48. The ceramic ferrule 48 may also preferably include a tapered lead-in portion 52 at the rear end thereof to facilitate entry of the glass fiber 102. Such a lead-in 52 may take the form of a generally conical cut-away portion of the ferrule.

[0027] In the field, prior to insertion into the connector, the field fiber 100 is prepared by appropriately stripping the insulative layer(s) and any stiffening layer(s) off the end of the field fiber. As can be seen in FIG.1, the layers may typically include, for example, a jacket 104, such as insulative

rubber or plastic, and a buffer 106 made of insulative rubber or plastic. An intermediate strengthening layer (not shown), such as Kevlar®, may preferably circumferentially reside between the buffer 106 and jacket 104. A portion of the jacket 104 and a portion of the buffer 106 are stripped off. The now exposed glass fiber 102 is precision cleaved to an appropriate length.

[0028] Once the inner housing assembly 30 is fully assembled, it is placed onto a lower glass fiber crimping die 120 of a crimping tool (not shown). At this point, the crimping tool may be closed with very light pressure to simply hold the assembly 30 in place on the die 120. When the tool closes, the upper glass fiber crimping die 122 penetrates a crimp window 34 in the upper portion of the inner housing 32 to secure the assembly in place on the die.

[0029] After the inner housing assembly 30 is fully assembled and properly disposed on the crimping tool, the cleaved end of the field fiber 100 is then inserted through the buffer crimp portion 44 of the backbone 36. The cleaved end travels through the backbone 36, between the top and bottom inserts 54 and 56, respectively, therein, before entering the rear of the ferrule 48 and coming into aligned contact with the suitably precision cleaned and/or polished stub fiber 110 within the narrow axial aperture 50 of the ferrule 48.

[0030] Once the field fiber 100 is fully inserted into the inner housing assembly 30 so that it comes flush with the stub fiber 110 within the ceramic ferrule 48, the crimping tool is then compressed more forcibly so that

the preferably complementary upper glass fiber crimping die 122 of the tool compresses the glass fiber crimp section 42 of the backbone 36 about the top and bottom inserts, 54 and 56, respectively, carried therein (shown in FIGS. 3 and 4).

[0031] The contoured crimp section 42 is shaped so that when the crimping tool applies force to the crimp dies 120 and 122 and, thus, the crimp section 42, there is minimal compression force at the ends of the crimp section 42 and maximum compression force near the midpoint of the crimp section 42. The contoured crimp section 42 applies the load to the field fiber 100 through the top and bottom inserts 54 and 56, with a substantially triangular distribution profile, as shown in FIG. 7. This provides a smooth load transition between the crimped and uncrimped regions of the top and bottom inserts. Thus, a micro-bend is not created because the load distribution profile is tapered without any abrupt transitions.

[0032] In another preferred embodiment of the invention, and as can be seen in FIGS. 8 and 9, lower and upper crimp dies, 130 and 132, may have contoured surfaces, similar in shape to the contoured crimp section 42 disclosed in the embodiment shown in FIGS. 1-7. Contoured crimp dies 130 and 132 may be utilized with a straight profile crimp section to provide the substantially triangular load distribution profile shown in FIG. 7.

[0033] The disclosed invention provides an improved fiber optic connector. It should be noted that the above-described and illustrated

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embodiments and preferred embodiments of the invention are not an exhaustive listing of the forms such a connector in accordance with the invention might take; rather, they serve as exemplary and illustrative of embodiments of the invention as presently understood. By way of example, and without limitation, a non-SC-style fiber optic connector, such as an FJ or ST-style connector, is contemplated to be within the scope of the invention. Similarly, though the illustrated embodiment is directed toward a multimode cable connection, a single mode connection is also contemplated by the invention. Many other forms of the invention are believed to exist.